

# Receiving Report

Date:

Supplier:

Packing Slip:

Invoice:

Receipt:

Cash

Cr

Yes

No

Yes

No

Discrepancies

Part Number	Description	Quantity	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Location

Production/Admin:  
Date  
Received/Costing  
Initial

Batch No:

Dart P/O:

Release Note Attached:

Yes

No

Waybill Attached:

Yes

No

Shipment Complete:

Yes

No

QC6 Inspection

Work Order

N/A

N/A

N/A

N/A

713

22301

13/12/18

Supplier:

13/12/18

Supplier:

## Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

C-COP001 Thyssenkrupp  
M6061T6B4.500X4.5 f  
00  
6061-T6 f  
Aluminum Bar 4.500"  
X 4.500"  
m127713



DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 1 ... Last

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00  
SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
\*\*\*POUR VOS BESOINS D'ACIER INOXYDABLE,  
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*  
\*\*\*FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.  
\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

\*\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*  
ATTN: CHANTAL/LINDA  
TO SHIPPING.  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

TOTAL: Tags 1 PCS Net Wt 146 Gr LBS 149

=====

Heat Number	Tag No	Quantity	PCS Net Wt	Gr LBS
200781003	276104	6 FT	1	146
ALUMINUM SQUARE BAR 6061-T6511				
1) Our order REC-632275- 1 Your PO # 22301				

=====

B I L L O F L A D I N G

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANCO  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 06Dec13 at 14:45 From VFW  
No: VIM 415089

Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vehicle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G



# Certificate of Mill Test Results

THYSSENKRUPP MATERIALS NA

6 Dec 13

BL VIM-415089-001

L'analyse faite par un laboratoire qualifié.

SIGNE PAR:

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériel ou les données résultant de

PO/Rd 22301

4.50" X 72.0000"

ALUMINUM SQUARE BAR 6061-T6511

PART NO.

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5206 KAISER DRIVE  
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT  
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		VIM-621736-1	
SHIP DATE:		08/13/2013	
KAISER LOT NUMBER:	6061	KAISER ORDER NUMBER:	001
ALLOY:	6061	QUANTITY:	4,000 PCS
TEMPER:	T6511	SHIP TO:	THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANCO ST. LAURENT, PQ HAS 1A7 CANADA
PRODUCT DESCRIPTION:	4 500 SC SQ BAR	WEIGHT SHIPPED:	1143 000 LB
DIA/DA/F/H/K/S:	6061	SOLD TO:	THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANCO ST. LAURENT, PQ HAS 1A7 CANADA
WIDTH:	6061		
LENGTH:	12.000 FT		

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
200781003	0001		56.4	54.1	13.4	RE 93	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ba	Tot
Maximum	0.40	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.25
Minimum	0.40	0.15	0.00	0.80	0.04	0.00	0.00	0.00	NA	NA	NA	0.00	0.00
102599	0.72	0.35	0.28	0.09	0.93	0.09	0.06	0.03	0.00	0.00	0.00	0.01	0.03

## Applicable Requirements:

ASTM-B221-13 STENCILED AMS-9221 1998 SECT II (AMS-QQ-A-200/8 97 (R07) UNS#A96061 (1651) also conforms to T6-not applicable to other tempers)

## Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to verification.

Timothy K. Fargo, Quality & Technology Manager



Plant Serial: 00101892  
Kaiser Order Number: 649711  
Line Item: C01



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO22301  
Purchase Order Date 12/5/2013  
PO Print Date 12/5/2013  
Page Number 1 of 1

**Order From :**

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CANADA

**Contact Name**  
Vendor Phone

905 669 9444

Buyer  
Michael Gregoire

**Ship To Contact**

**Ship To Phone**

Yours ppp

**FOB**

FCA - (Free Carrier)

**Currency**

CAD

**Terms**

Net 30

**Customer Tax #**

10127-2607

**Customer POID**

**Ship Acc:**

**Line Reference**

**Vendor Part Number**

**Line Comments**

**Delivery Comments**

**Description/**

**Mfg ID**

**Reg Date/**

**CD**

**Reg Qty/**

**Unit of**

**Measure**

**PO Unit Price**

**Extended Price**

\$292.00

\$48.67

12/10/2013

No

12/10/2013

MATERIAL: 6061-T6/T651/T6510/T6511T62 ALUMINUM BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B211 OR ASTM

B221

\*\*\*NOTE\*\*\*

Replaces item 1 on PO22228

**Line Total:**

\$292.00

**PO Total:**

\$292.00

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required - YES NO  
PST# 6122-5207  
Change Nbr: 1  
Change Date: 12/5/2013

*M. Ferguson*